# Vectra® QuanTex™ Wipers

A superior Vectra® Process polyester sealed-border wiper for use in general wiping and cleaning applications



## **Description**

Vectra® QuanTex™ represents the state of the art in wiper technology and provides maximum performance in critical cleanroom environments.

ITW Texwipe's proprietary Vectra® Process cleans the wipers more efficiently than any cleanroom laundry. ITW Texwipe's patented\* sealed-border technology produces four fully sealed borders to prevent the release of fibers and particles. The fabric is a no-run interlock, double-knit from 100% continuous-filament polyester.

QuanTex wipers are also available pre-wetted in CleanPaks®. It combines the QuanTex wipers with semiconductor-grade isopropyl alcohol in convenient, reclosable bags.

#### **Features**

- Excellent balance of wiping efficiency, abrasion resistance and absorbency
- Fully sealed border to prevent fiber release
- Vectra® Process for the cleanest, most consistent wipers
- 100% continuous-filament, double-knit polyester
- Solvent-safe Bag-Within-A-Bag® cleanroom packaging
- Statistical quality control/Six Sigma Quality Assurance

#### **Benefits**

- Assures cleanliness with ultralow levels of ions and extractables
- Resists abrasion under rigorous use or when wiping rough surfaces
- Helps prevent product and cleanroom contamination by minimizing fiber and particle release
- Complete traceability of each bag
- LAL and Agarose overlay test results available for each lot

# **Applications**

- Designed for use in ISO Class 3–6 cleanroom environments
- Superior for general wiping in environments where contamination control is of paramount importance
- The best wiper for multiple applications

### **Products**

TX Number	Dry Wipers	Packaging
TX1080	Vectra® QuanTex™	150 wipers/bag,
	9" x 9" nominal (23 cm x 23 cm) double-knit polyester, sealed-border wipers	2 inner bags of 75; 10 bags/case
Also avai	lable pre-wetted with IPA in 6, 7 ations	'0 and 100%

\*Patent #4.888.229

# **Texwipe**

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DS-1080 © 2009 ITW Texwipe Printed in USA Effective: December 2009

# **Vectra® QuanTex™ Wipers**

TX1080

Performance Characteristics					
Property	Typical Value	Test Method*			
Basis weight	109 g/m²	1, TM20			
Absorbency					
Sorptive capacity	375 mL/m <sup>2</sup>	1, TM20			
Sorptive rate	0.5 seconds	1, TM20			
<b>Contamination Ch</b>	aracteristics				
Property	Typical Value	Test Method*			
LPC					
≥ 0.5 µm	6.7 x 10 <sup>6</sup> particles/m <sup>2</sup>	1, TM22			
Particles and fibers					
Particles 0.5-5.0 µm	1.3 x 10 <sup>6</sup> particles/m <sup>2</sup>	1, 2, TM22			
5.0–100 μm	69,000 particles /m <sup>2</sup>	1, 2, TM22			
Fibers >100 µm	220 fibers /m <sup>2</sup>	1, 2, TM22			
Nonvolatile residue					
IPA extractant	0.03 g/m <sup>2</sup>	1, TM1			
DIW extractant	0.01 g/m <sup>2</sup>	1, TM1			
lons					
Sodium	0.17 ppm	1, TM18			
Potassium	0.05 ppm	1, TM18			
Chloride	0.01 ppm	1, TM18			

Note: The data in this table represent typical analyses of these wipers at the time of publication. These are not specifications. ITW Texwipe continually refines both its processes and its products.

### \*Test Methods

- 1 "Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments," IEST-RP-CC 004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL 2004; www.iest.org.
- 2 "Standard Method for Size-Differentiated Counting of Particles and Fibers Released from Clean Room Wipers Using Optical and Scanning Electron Microscopy," E2090-00, ASTM International, West Conshohocken, PA, 2000; www.astm.org.
- TM Refers to ITW Texwipe Test Method available upon request, contact ITW Texwipe Customer Service at www.texwipe.com for a copy.

ITW Texwipe is the only wiper company to be ISO 9001:2000, 13485:2003, 14001:2004 and OHSAS 18001:1999 registered.